

# **CLEARION**

## **WATER TECHNOLOGIES**



### ***400 Series***

### ***Nitrate / Sulfate***

Installation / Operation Manual

Specifications.....	Page 3
Installation.....	Page 4
Control Valve Start Up.....	Page 10
Utilizing Bluetooth.....	Page 15
Powerhead Assembly.....	Page 18
Valve Body Assembly.....	Page 19
Valve Body Parts.....	Page 20
Bypass Assembly.....	Page 21
Service Instructions.....	Page 22
Troubleshooting.....	Page 24
Error Codes.....	Page 26
Warranty.....	Page 27

FCC Compliance Statement:

[http://www.chandlersystemsinc.com/files/FCC\\_Compliance\\_Statement.pdf](http://www.chandlersystemsinc.com/files/FCC_Compliance_Statement.pdf)

Industry Canada Compliance Statement:

[http://www.chandlersystemsinc.com/files/Industry\\_Canada\\_Compliance\\_Statement.pdf](http://www.chandlersystemsinc.com/files/Industry_Canada_Compliance_Statement.pdf)

One or more features of this product are covered by U.S. patents, visit <http://clearionwater.com/patents.php> for more information.

General Specifications	CLMN15-4	CLMN25-4
Grains Capacity / Regeneration	15,000	25,000
Salt Used / Regeneration	18.0	30.0
Maximum Raw Water Nitrate / Sulfate (mg/l)	100	100
Maximum Clear Iron / Manganese (ppm)	0	0
Exchange Resin (cu ft)	1.5	2.5
Mineral Tank (Vortech™)	10 x 54	13 x 54
Brine Tank (polyethylene with grid & safety)	16 x 33	16 x 33
Service Flow Rate (gpm)*	5.0	8.0
Backwash Flow Rate ((gpm)	1.2	2.4
Gallons Used / Regeneration	60	80
Space Required	16 x 28 x 62	16 x 31 x 62
Approximate Shipping Weight (lbs)	133	251

## WARNING

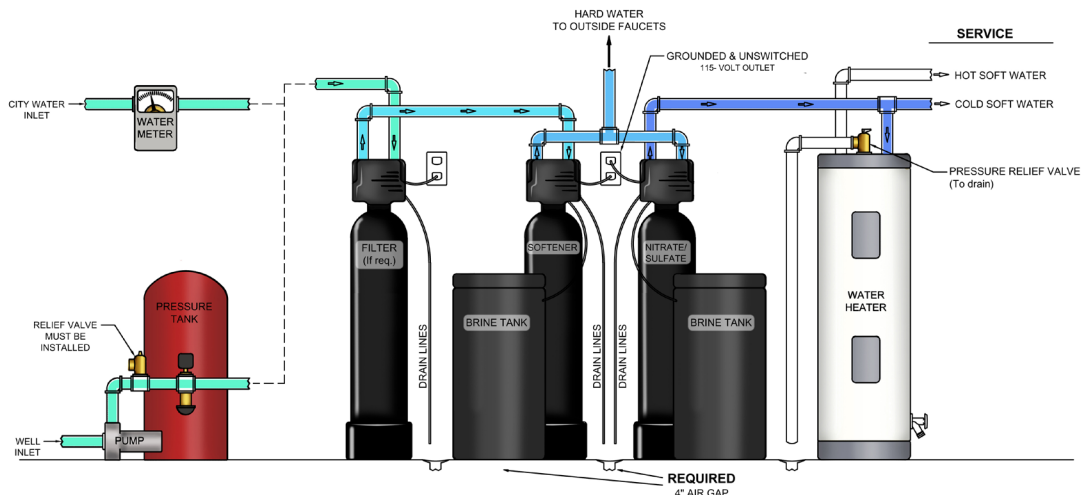
### Lubricants

Do NOT use Vaseline, oils, hydrocarbon lubricants or spray silicone anywhere! Petroleum base lubricants will cause swelling of o-rings and seals. The use of other lubricants may attack plastic Noryl®. It is recommended that Dow Corning® silicone grease be used as a lubricant for all control valves. Dow Corning® 7 Release Compound is used in the manufacture of Chandler Systems control valves. (Part # LT-150)

### Sealants

Pipe dope and liquid thread sealers may contain a carrier that attacks some plastic materials. It is recommended that Teflon® tape be used to seal plastic Noryl® threaded fittings.

## NITRATE SETUP (Incoming Water from Left-Side)



**Note:** Due to the Nitrate System abilities to remove bi-carbonate (alkalinity) from the water, a dramatic reduction in pH of the treated water may be experienced. If this occurs, a whole house or upflow filter with neutralizer or Neu-Cor media may be required.

### Installation Requirements

- A level floor position ahead of piping into water heater.
- Unit must be installed at least 10' ahead of the inlet to a water heater to prevent damage due to back-up of hot water.
- DO NOT install the unit in an area of direct sunlight or where freezing temperatures may occur! (See Installation Diagrams for proper placement and plumbing connections.)
- A level floor position ahead of piping into water heater.
- Unit must be installed at least 10' ahead of the inlet to a water heater to prevent damage due to back-up of hot water.
- DO NOT install the unit in an area of direct sunlight or where freezing temperatures may occur! (See Installation Diagrams for proper placement and plumbing connections.)

### Nitrate Filter Location / Other Requirements

- Locate the unit near an unswitched, 120 volt / 60 Hz grounded electrical outlet.
- Check for distance and proper drain installation (e.g. floor drain, washing machine standpipe).
- Determine type and size of piping required for nitrate filter connection (e.g. copper, galvanized, PVC plastic).

**Note:** If household plumbing is galvanized and you intend to make the installation with copper (or vice versa), obtain di-electric unions to prevent dissimilar metal corrosion.

**Note:** Where the drain line is elevated above the control valve or exceeds 20 feet in length to reach the drain, use 3/4" I.D. drain line tubing instead of 1/2" I.D. Drain line tubing is not included.

**Caution:** If sweat soldering copper pipe (remember to always use lead free solder and flux), cover yoke and bypass valve with wet rags to prevent heat damage to connections and control valve! If using PVC or plastic pipe, primers and solvent cements specifically recommended for use with potable water are required.

**Note:** All plumbing lines not requiring "soft" water should be connected "upstream" of the softener. (See Typical Installation Diagrams)

### Installation Procedure

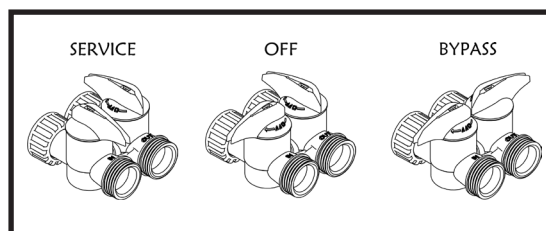
#### Water Supply Connections and Bypass Valve

To allow for filter servicing, swimming pool filling or lawn sprinkling, a manual bypass valve has been installed at the factory. The bypass allows water to be manually routed around the filter.

1. Position filter at desired location for installation. (See Installation Diagram.)
2. Turn OFF main water supply and OPEN nearest faucet to relieve pressure.
3. Cut main line and install appropriate elbows and extensions.

**Caution:** Raised arrows located on the sides of control valve body and bypass valve indicate proper direction of water flow. Install inlet and outlet piping in direction of arrows. It is recommended that a vacuum breaker be installed on the inlet plumbing.

4. Rotate handle on bypass valve to the bypass position
5. Turn the main supply line on to restore water service to the home.
6. OPEN nearest faucet to evacuate air and repressurize plumbing lines.
7. Check for leaks!



#### - Drain Line Connection -

1. The drain line flow control assembly is pre-assembled for your convenience. Should you chose to hard plumb the drain line, please remove the barb fitting. The flow control housing can be removed by removing the clip and pulling straight out on housing.

**Note:** When re-installing the drain line flow control housing, be sure you hear and feel the O-Ring pop into place before inserting the clip.

2. Install 1/2" I.D. drain line tubing (not included) from hose barb to an open drain. A 4" gap between end of the drain line and the open drain is required to prevent waste water backflow. Keep the drain line as short as possible. An overhead drain line can be used if necessary, but should discharge below the control valve. A syphon trap (taped loop) at the outlet of the drain line is advisable to keep the drain line full and assure correct flow during backwash. Elbows or other fittings must be kept at a bare minimum.

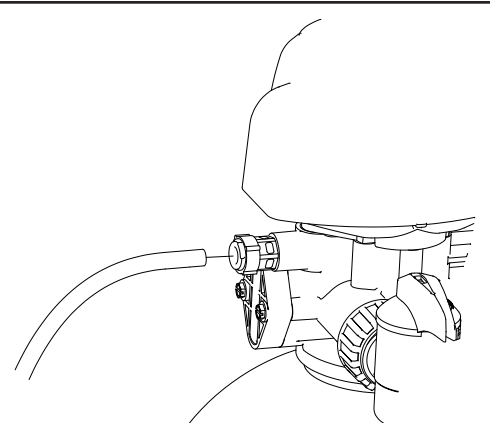
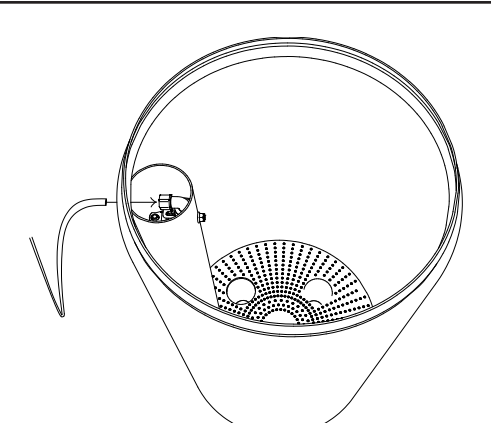
**Note:** Where the drain line is elevated above the control valve or exceeds 20 feet in length, 3/4" I.D. drain line tubing should be used.

# 400 SERIES

## Installation

### -Brine Line and Overflow Connection-

**Note:** Your brine tank comes with two brine lines. Black is for outdoor installation. Opaque is for indoor installation.

<p>Feed one end of brine line to brine line connection on control valve. Firmly insert it all the way into the push lock fitting. When the tubing is fully inserted, the fitting will grab the tubing and hold it in place. A compression insert is NOT needed</p>	<p>Inside the brine tank, remove the cap from the top of the brine well. Feed the other end of the brine tubing through the hole in the side of the brine tank, and firmly insert it all the way into the push-lock elbow fitting inside the brine well. When this tubing is fully inserted, the fitting will grab the tubing and hold it in place.</p>
 <p><b>BRINE LINE CONNECTION TO CONTROL VALVE</b></p>	 <p><b>BRINE LINE CONNECTION TO BRINE TANK</b></p>

### - Electrical Connection -

1. Connect the power cord and plug power supply into a 115 volt / 60 Hz receptacle.

**Note:** Do not plug into an outlet controlled by a wall switch or pull chain that could inadvertently be turned off

### Electronic Connections

**P = Power Supply**

**B = Powered in Backwash Cycle Only**

**S = Powered in Entire Regen. Cycle**



### Pressurizing The System

1. Slowly rotate handle of the bypass valve to the SERVICE position.
2. Open the nearest faucet to evacuate air from plumbing lines.
3. Check for leaks!



### How To Calculate Regeneration Frequency

**Note:** The quantity of both nitrate and sulfate must be known for proper regeneration calculation.

**Step 1:** Convert Nitrate (NO<sub>3</sub>) and Sulfate (SO<sub>4</sub>) to Calcium Carbonate (CaCO<sub>3</sub>).

Nitrate Divide ppm (mg/l) of Nitrate by 62  
NO<sub>3</sub> and multiply by 50.1

**Example :** (50 ppm NO<sub>3</sub>/62) x 50.1 = 40.4 ppm as CaCO<sub>3</sub>

Sulfate Divide ppm (mg/l) of Sulfate by 48  
(SO<sub>4</sub>) and multiply by 50.1

**Example :** (75 ppm SO<sub>4</sub>/48) x 50.1 = 78.28 ppm as CaCO<sub>3</sub>

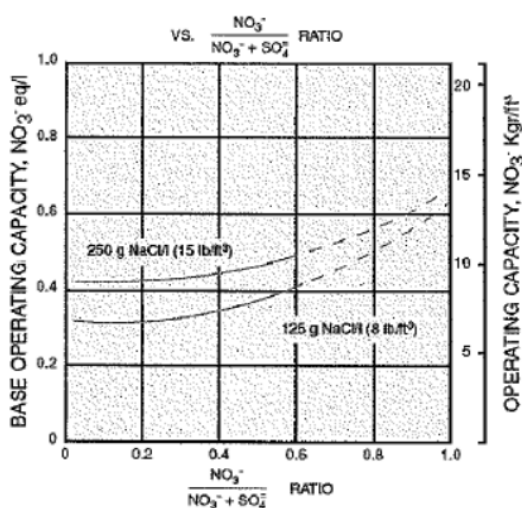
**Step 2:** Calculate the Nitrate / Sulfate ratio (as CaCO<sub>3</sub>).

$\frac{\text{NO}_3 \text{ (Nitrate)}}{\text{NO}_3 \text{ (Nitrate)} + \text{SO}_4 \text{ (Sulfate)}} = \text{Ratio}$

**Example :**  $\frac{40.4 \text{ ppm}}{40.4 \text{ ppm} + 78.28 \text{ ppm}} = .34 \text{ Ratio}$

**Step 3:** Calculate the operating capacity per cubic foot of resin at 12 lbs. per cubic foot salting (factory setting).

Figure 3 OPERATING CAPACITY



**Note:** DO NOT REDUCE SALT BELOW THIS LEVEL!

Operating Capacity = 8,500 grain / cu. ft. of media

**Step 4:** Calculate the grains capacity for the system being installed.

**Example :** MN15 = 1.5 cu. ft. x 8,500 grains / cu. ft.  
= 12,750 total grains capacity

**Step 5:** Calculate total grains of nitrate.

$$\frac{\text{NO}_3 \text{ ppm as CaCO}_3}{17.1} = \text{grains of Nitrate}$$

**Example:**  $\frac{40.4 \text{ ppm NO}_3 \text{ as CaCO}_3}{17.1} = 2.36 \text{ grains (or 3 grains)}$

**Step 6:** Enter meter programming mode and set system capacity (items) to answer in step 4.

Example: 12,750 grains capacity

**Step 7:** Program the Control Valve for grains of nitrate calculated in step 5.

Example: 3 grains (always round the number up)

## - Control Valve Operation -

1. Advance control valve to BACKWASH (cycle 1) position and allow water to run to drain for 3 to 4 minutes.

**Warning:** Close valve on bypass prior to selecting the backwash position. After backwash position has been established, slightly open bypass to evacuate air from the media tank. Fully open valve when all air is depleted. This procedure will prevent media from being uplifted into control valve.

2. Advance control valve to **BRINE REFILL (cycle 4)** position and allow the brine tank to fill just over the salt grid plate.

3. Advance control valve to **BRINE & RINSE (cycle 2)** and allow the control valve to draw water from the brine tank until it stops. If no draw is observed, check tightness of brine line compression fittings.

4. Advance control valve to **RAPID RINSE (cycle 3)** position and let run to drain for 3 - 4 minutes.

5. Advance control valve to **BRINE TANK REFILL (cycle 4)** position and allow the control valve to automatically fill the brine tank.

**Note:** Control valve will advance to service position automatically.

**-Start Up Procedure-**

1. Put unit in bypass using the handles behind the control valve.
2. Start a regeneration by pressing and holding the set change button for 3 seconds.
  - a. The display may show zeros or a 1, repeat holding the set change button.
3. Display on unit should read 1-10 (Step 1-10 min). Very slowly open the inlet bypass to remove any remaining air.
4. After the inlet bypass has been fully opened slowly, open the outlet bypass and let unit backwash for 2 minutes or until water is clear. Verify water is going to drain.
5. Fill the brine tank with a 5-gallon bucket of water and add the provided Sani pack.
  - a. If you have already added salt, then pour the water and Sani pack down the white 4in brine well cylinder.
6. Advance unit to next regeneration cycle (Step 2-Brine draw) by holding the set change button for 3 seconds.
7. Stay in (step 2- Brine draw) for an additional 10 minutes and verify all water has been drawn out of the brine tank.
8. Advance unit to next regeneration cycle (Step 3-Rapid Rinse) by holding the set change button for 3 seconds. Stay in this step for 2 minutes. Verify water is going to drain.
9. Advance unit to next regeneration cycle (Step 4- Brine fill) by holding the set change button for 3 seconds. Let this step continue until minutes remaining are zero and the time of day appears on display.
  - a. When finished the brine tank should have water above the salt grid.
10. Lastly add salt to the brine tank. Do not fill salt higher than the brine well.

## Filling The Brine Tank With Salt

To expect a high level of performance and reliability, a salt manufactured specifically for water softeners must be used. Salt of this grade is virtually free from dirt and other particulate that would eventually cause the nitrate filter to malfunction. A pellet type salt is recommended, although any high quality water softener salt (such as solar salt) will suffice. The salt level will decrease after each regeneration cycle. Consequently, the brine tank will need to be checked and replenished periodically.

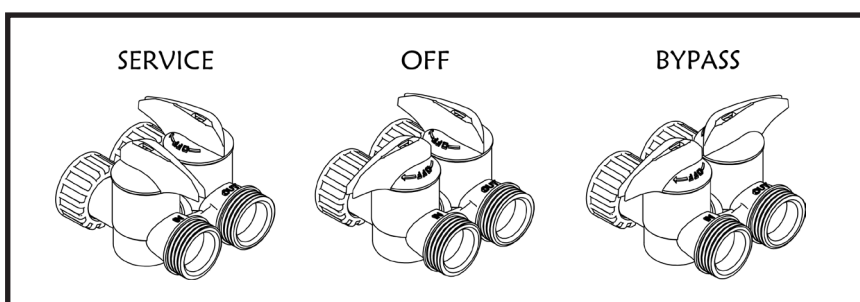
1. Fill the brine tank with water softener salt as described above. This will be approximately 250 pounds of salt.

**Warning:** Do not fill above level of the brine well.

2. Replace brine tank lid.

## Final Check

1. Be certain that the bypass valve is in Service position and main valve is completely on.



2. Check electrical supply to be certain the cord is connected to an uninterrupted 115 volt outlet.
3. Leave this manual with the homeowner.

**Important Notice** - The plumbing system, piping, pressure tank, hot water tanks, softeners, etc. that have been exposed to iron bearing water may need to be cleaned of the precipitated iron that has been collected in them or iron bleed thru may be a problem. We suggest all tanks be drained and flushed thoroughly.

## Operation, Care and Cleaning

When the inlet/outlet knobs on the bypass valve are in the **SERVICE** position (position of bypass knobs are parallel to the inlet/outlet piping), water is directed through the nitrate filter. Water may be bypassed by turning the inlet/outlet knobs to the bypass position (position of bypass knobs are at right angles to inlet/outlet piping). Water to the home will bypass the nitrate filter and be untreated.

You should manually bypass the nitrate filter if:

1. The outside lines do not bypass the nitrate filter and water is to be used for lawn sprinkling or other similar uses.
2. Servicing the nitrate filter.
3. A water leak from the nitrate filter is evident.
4. Shock treating water well and piping with chlorine or other disinfectant.

## Extra Regeneration

If soft water demands are usually heavy, an extra regeneration can be initiated manually:

## To Skip A Regeneration

1. For vacations, or extended periods of absence, the power supply can be disconnected from the control valve.
2. Upon return, plug in cord and reset the time of day, if 9 volt battery was not installed. If battery was installed, replace battery.

### - Programming The Control Valve -

1. Set time of day.
2. Set a.m. or p.m.
3. Set water hardness in grains per gallon (gpg).

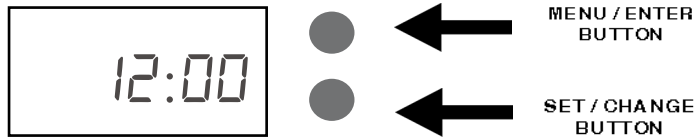
**Note:** If the water contains iron and / or manganese, multiply the total parts per million (ppm) by “four” (4) and then add to the grains per gallon (gpg) of hardness. Use this COMPENSATED HARDNESS level when programming the regeneration frequency.

1. Set regeneration day override if other than (7) days is desired. (This is particularly useful when iron is being treated to prevent fouling of the resin.)
2. Set regeneration time, if other than 2:00 a.m. is desired.

**Note:** Salt settings are pre-set at the factory for the maximum shown on the capacity charts.

**Warning:** Do not reduce salt settings below 9 lbs. as the water level in the brine tank will not reach the grid plate.

## Main Menu



1. To enter Main Menu, press the **Menu/Enter** button.  
(Time of Day will flash)
2. To set the Time of Day, press the **Set/Change** button.  
(First digit will flash)  
  - To change digit value, press the **Set/Change** button.
  - To accept the digit value, press the **Menu/Enter** button.
  - Next digit will flash to begin setting.
  - Once the last digit display is accepted, all digits will flash.

Example [ 12-00 ]
3. To set A.M. or P.M., press the **Menu/Enter** button.  
  - To change digit value, press the **Set/Change** button.
  - To accept the digit value, press the **Menu/Enter** button.
  - Once A.M. or P.M. is accepted, the next menu item will flash.

Example [ A ]
4. To set Hardness an "H" will appear to enter Compensated  
Hardness in grains per gallon (gpg) Default setting is 25 gpg. 

Example [ H - 25 ]
5. To Exit Main Menu, press the **Menu/Enter** button.  
Note: If no buttons are pressed for 60 seconds, the Main Menu will be exited automatically.

## Normal Operation

### 1. Home Display

- a. **Time Clock Softeners** -Alternates between the display of Time of Day and Number of Days until the Next Regeneration.
  - Days Remaining until the Next Regeneration will count down from the entered value until it reaches 1 day remaining.
  - A Regeneration Cycle will then be initiated at the next designated regeneration time.
- b. **Metered Models** alternate the Time of Day and Gallons left until the next regeneration. The meter will count down to zero (0000) and then regenerate at the scheduled time set.

### 2. Battery Back-Up (Uses a standard 9-volt alkaline battery.)

#### Features of Battery Back-Up:

- During power failures, the battery will maintain the time of day as long as the battery has power. The display is turned off to conserve battery power during this time. To confirm that the battery is working, press either button and the display will turn on for five (5) seconds.
- If power failure occurs while system is regenerating, the valve will motor to a shut off position to prevent constant flow to drain. Depending upon system pressure and other factors, it is possible to observe a reduced flow to drain during this step. After power is restored, the valve will return and finish the cycle where it left off prior to the power interruption.
- When used without battery back-up, during a power failure, the unit stops at its current point in the regeneration position and then restarts at that point when the power is restored. The time will be offset by the increment of time the unit was without power, so it is necessary to reset the time of day on the unit. No other system will be affected.

## Starting Extra Regeneration Cycle

### 1. To Start Delayed Extra Cycle

Example [ 1 ]

- If Days Remaining Until Next Regeneration does not read '1', press and hold the **Set/Change** button for 3 seconds until the display reads '1', or '0000' on metered models.
- Regeneration cycle will initiate at the next designated regeneration time.

### 2. To start Immediate Extra Cycle First complete above step.

- With Days Remaining Until Next Regeneration at '1' or '0000',
- Press and hold the Set/Change button.
- After 3 seconds, the regeneration cycle will begin.

### 3. To Fast Cycle thru regeneration First complete above 2 steps.

**Note:** Press and hold the Set/Change button for 3 seconds to advance to the next cycle step. Fast Cycle is not necessary unless desired to manually step through each cycle step. (Repeat until valve returns to the home display)

Softeners	Default (Min)	
Step 1	Backwash	10
Step 2	Brine & Rinse	60
Step 3	Rapid Rinse	10
Step 4	Brine Refill	9 lbs/ cu ft

## Master Programming Mode

To enter Master Programming Mode, press and hold both buttons for 5 seconds.

**Note:** All Master Programming functions have been preset at the factory. Unless a change is desired, it is NOT necessary to enter Master Programming Mode.

### 1. Regeneration Time ( r )

Example [ r 2A ]

- The time of day at which regeneration may take place is designated by the letter “r”.
- Default regeneration time setting for **SOFTENERS is 2a**
- The first display digit indicates A.M. or P.M. To change the value, press the **Set/Change** button.
- Press **Menu/Enter** button to accept the value and move to the next digit.
- The second and third display digits indicate the hour at which the regeneration will occur.
- Change the digits with the **Set/Change** button and accept with the Menu/Enter button.
- After the entire display flashes, press the **Menu/Enter** button to move to the next menu item.

### 2. Regeneration Day Override (A) – Meter (Demand) Mode Only

- Press **Menu/Enter** button. This display is used to set the maximum amount of time (in days) the unit can be in service without regeneration. This setting is identified by the letter “A” in the left digit. Regeneration will begin at the scheduled time. A setting of zero will cancel this feature.
- Example: Override every 7 days [A-07], default setting, or cancel setting [A-00]. Maximum is 29.

### 3. Regeneration Cycle Step Times (Steps 1, 2, 3, 4)

Example [ 3 - 10 ]

- The next 4 displays set the duration of time in minutes for each regeneration cycle step.
- The step number which is currently modifiable is indicated on the far left of the display screen.
- The number of minutes allotted for the selected backwash step is displayed on the far right.
- Change the digit values using the **Set/Change** and **Menu/Enter** buttons as described above.

### 4. System Capacity in Grains ( c ) – Meter (Demand Mode Only)

- Press the Menu/Enter button. This display is used to set the system capacity in grains and is used in conjunction with the hardness setting to calculate total gallons of treated water available between regenerations. This option is identified by the letter “c” in the left digit. The maximum value for this item is 399. Example: 32,000 grain capacity ( c 032 ).

### 5. Reserve Capacity Setting %

Example [ P - 25 ]

### 6. Bluetooth Enabled

bE - 1 (ON)  
bE - 0 (OFF)

### 7. Bluetooth Password

bbPP is displayed for one second, then password is displayed.

### 8. To Exit the Master Programming Mode, press the **Menu/Enter** button until time of day returns.

**Note:** If no buttons are pressed for 60 seconds, the Master Programming Mode will be exited automatically.



For simplified set up and control, please install the Legacy View on a compatible Bluetooth 4.0+ enabled smart phone or tablet.

1. Download and install the Legacy View app from the Google Play Store, Apple App Store



2. Open the Legacy View app

- Choose a valve device at any time from the list of available devices to connect to by clicking on it.
- If the valve you want to connect to doesn't show up, or there is a problem connecting to a device you can press the "Scan for Devices" button or the Legacy View logo at any time to refresh the list and start the process over.
- If the valve device is a BTLE valve and it has a password other than the default password, the first time you connect to it the app will ask you to enter the password. After entering it the first time you should not need to enter it again unless it changes.

3. BTLE Valve devices can be updated by the App. When the app is updated from the Google Play Store or the Apple App Store, it may contain an updated firmware program for the valve devices. These updates could contain new features or operational improvements. It is up to the user to allow these updates to be sent to the valve device. Uploading a new program takes approximately 1 minute.

## Dashboard

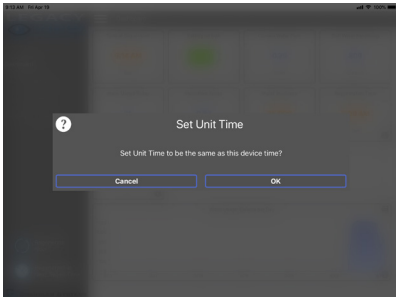
**NOTE:** Consult your dealer before making any changes

From the Dashboard, all items in **ORANGE** can be changed, while blue fields are informational only.

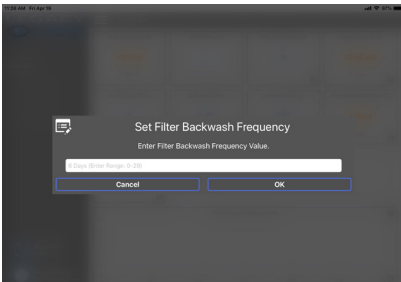


If you are unsure about the function of the field click the for more information.

# 400 SERIES



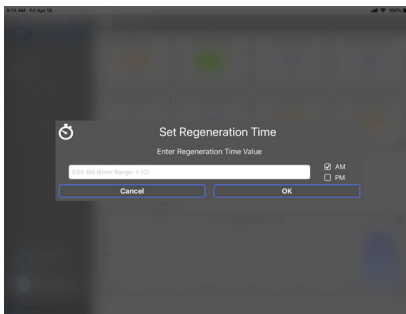
Change Time of Day (Press "SET" to set time automatically based on device).



## For Filters:

Set Backwash Frequency

This sets the amount of day between backwash cycles



## Set Regeneration Time

**Example:** For 2a.m., just type 2, choose a.m., and press 'OK'

**Note:** If you have a filter and a softener the valves should be set to regenerate at different times. Factory default times are 12a.m. for filters, and 2 a.m. for softeners.

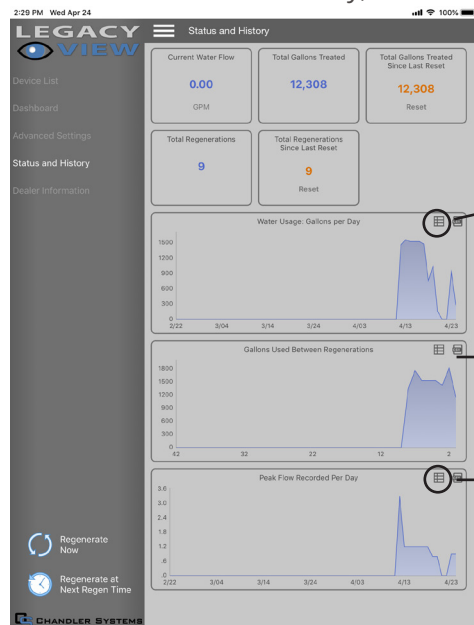
## Advanced Settings

**NOTE:** Consult your dealer before making any changes. We do not recommend changing Advanced Settings unless you have a good understanding of the system operation.

From the Advanced Settings, all items in **ORANGE** with a "set" button can be changed.

## Status and History

From the Status and History, all items in **ORANGE** can be reset.

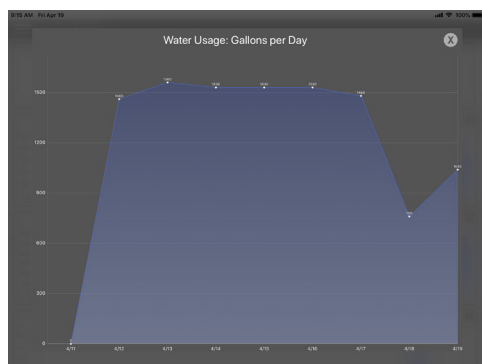


Pressing this icon will show a list of the data that is in the graph

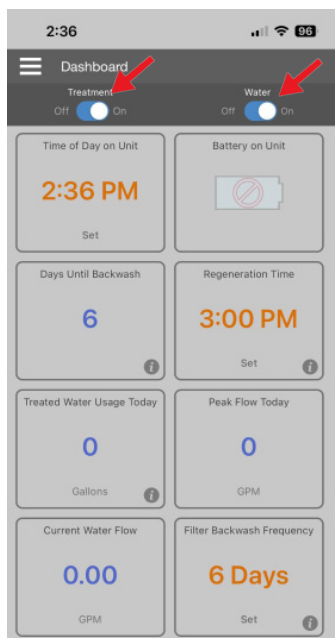
Touch any graph to enlarge and see details. Enlarged graphs are able to be zoomed in by pinching with two fingers.

(Enlarged graph shown below)

Pressing the .csv logo in the corner will allow the graph data to be exported and shared.



Enlarged graph showing water usage



- Treatment button can initiate the bypass on and off.
- Water button can turn the main water on and off downstream from the unit.

### 1. Start a regeneration or backwash cycle

Option 1:



Regenerate Now

Click the "Regenerate Unit Now."



Go To Next Regen Step

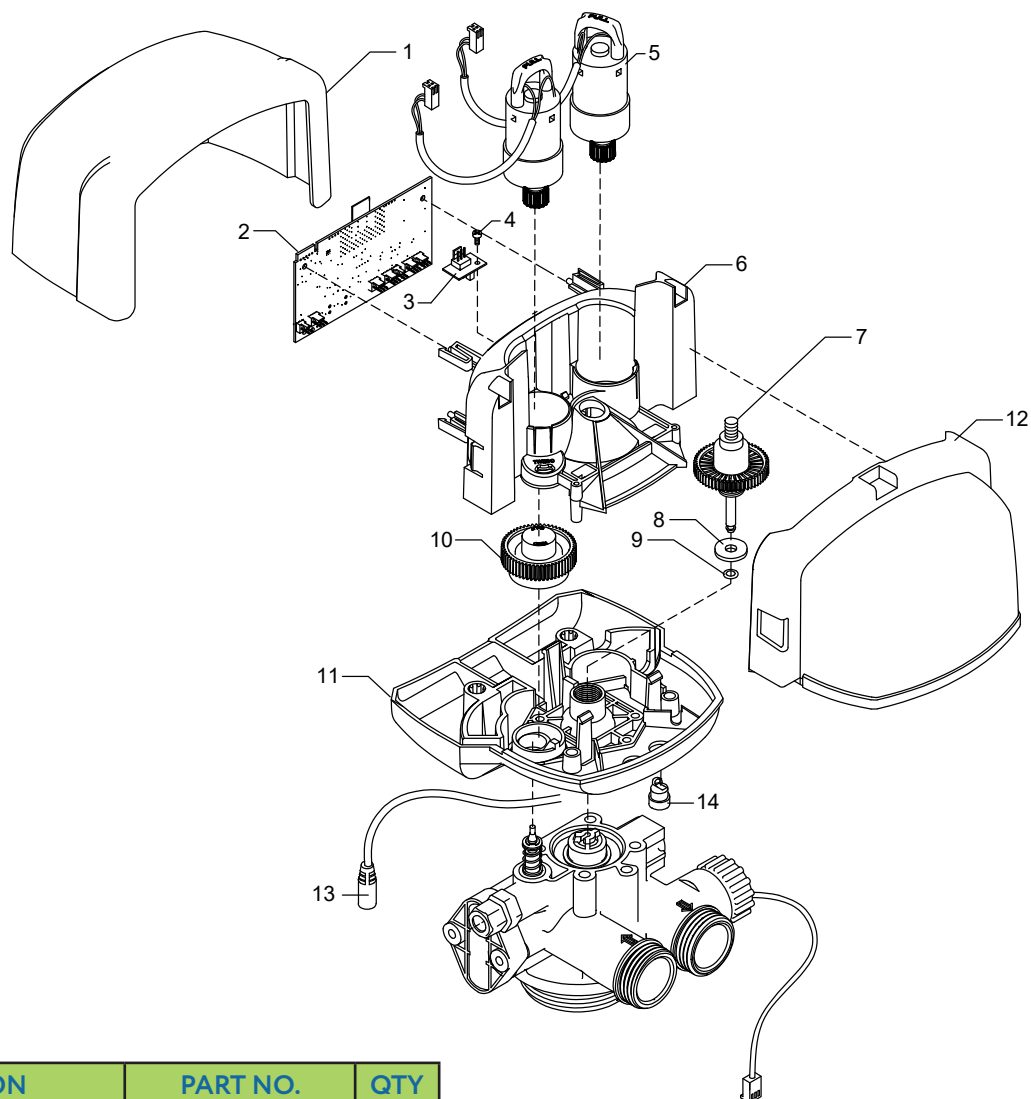
Once a regeneration has been started, if you would like to force the unit into the next cycle step click "Go to Next Regeneration Step".

Option 2:

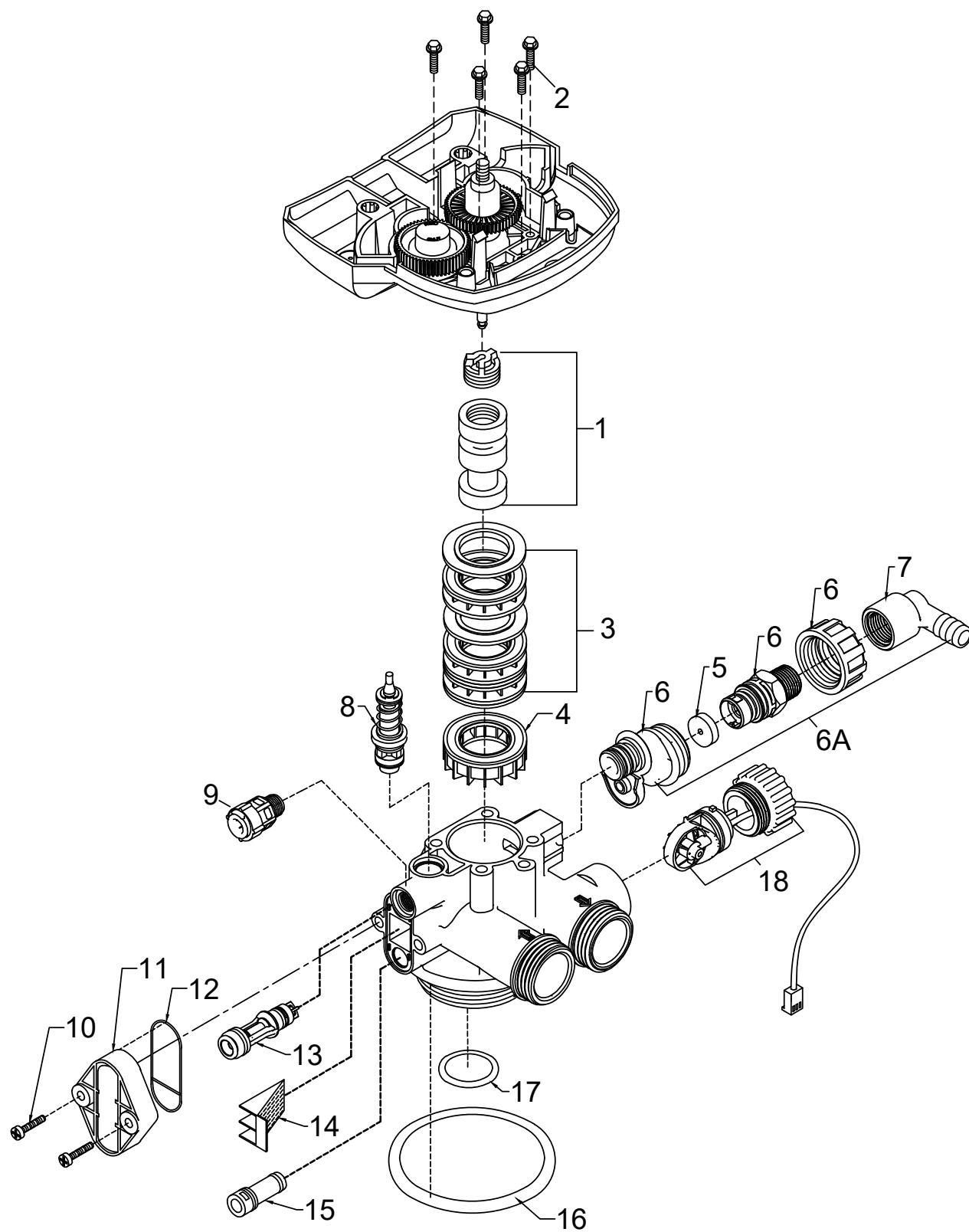


Regenerate at Next Regen Time

"Regenerate Unit at Next Regen Time" button  
This will take the system into a backwash cycle at the next regeneration time.

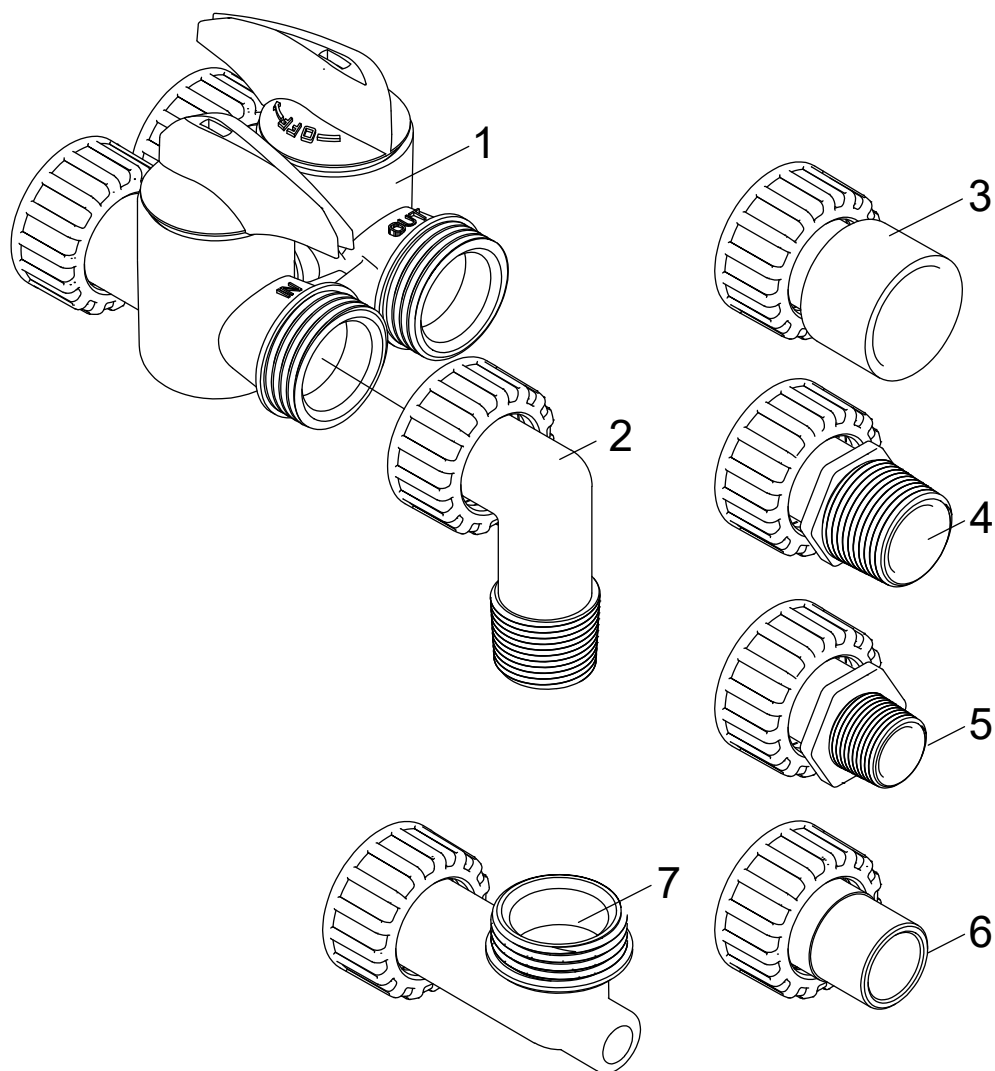


REF	DESCRIPTION	PART NO.	QTY
1	Front Slide Cover	20019X002	1
2	Electronics Board BT-SD	EVB-019BT-SD	1
3	SD-1 Encoder	20019X124	1
4	Screw	SC8	1
5	Motor Drive Assembly	20019X013	2
6	Drive Plate	20019X004	1
7	Axial Drive Assembly	20019X009	1
8	Piston Rod O-Ring Retainer	20019X007	1
9	Piston Rod Seal QUAD	20019X012	1
10	Cam Gear	20019X005	1
11	Base Plate	20019X006	1
12	SD-1 Rear Slide Cover	20019X003	1
13	Power Cord	20016X018	3
14	Cord Grip (Meter & Power Cord	CG6	2



## 400 SERIES

REF	DESCRIPTION	PART NO.	QTY
1	Piston Assembly	20019X231	1
2	Pinion Gear SS 304 Screw	SC12	3
3	Seal and Spacer Kit	20561X253	1
4	End Spacer	20001X234	1
5	Flow Control Button 1.5 GPM	20251X266	1
	Flow Control Button 2.0 GPM	20251X267	1
	Flow Control Button 2.4 GPM	20251X268	1
6A	DLFC Assy.	20017X251	1
7	90 Degree Hose Barb Elbow	20017X266	1
8	Brine Valve	20561X225	1
9	Brine Line Connection	20561X006	1
10	10-24 X 3/4" Screw SST	20001X001	2
11	Injector Cap	20001X223	1
12	Injector Cap Seal	20001X224	1
13	Injector, White	20017x219	1
	Injector, Blue	20017x220	1
14	Injection Screen	20001X222	1
15	Plug	20001X217	1
16	Tank. O-Ring	20015X043	1
17	Dist. O-Ring	20561X204	1
18	Meter Assembly	20017X203	1



REF	DESCRIPTION	PART NO.
1	D15 Bypass (included with all units)	20017X283
2	1" NPT Elbow Set (included with all units)	20017X284
3	1" Female Straight Slip Set (optional)	20017X288
4	1" NPT Straight Set (optional)	20017X289
5	3/4" NPT Straight Set (optional)	20017X307
6	3/4" Female Straight Slip Set (optional)	20017X290
7a	Elbow, Vertical Adapter Blank (optional)	20017X295
7b	Elbow, Vertical Adapter 1/4" NPT Tapped (optional)	20017X294

## A. General Preliminary Instructions

### PERFORM BEFORE ALL SERVICING OPERATIONS

1. Turn off water supply to conditioner.
  - If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
  - If the conditioner has an integral bypass valve, put it in the bypass position.
  - If there is only a shut off valve near the conditioner inlet, close it.
2. Remove cover and relieve water pressure in the conditioner by stepping the control into the back wash position momentarily. Return the control to the service position.
3. Unplug electrical cord from outlet.

## B. To Replace Powerhead

1. Remove the control valve cover and disconnect the power supply.
2. Disconnect the meter cable from circuit board and feed back through control (if existing meter is being re-used)
3. Remove lower back base screws and detach lower back base.
4. Remove screw and washer at drive yoke. Remove powerhead mounting screws. The entire power head assembly will now lift off easily.
5. Put new powerhead on top of the valve. Be sure the drive pin on main gear engages slot in drive yoke (wide side of drive yoke upright must face to the left away from the motor).
6. Replace powerhead mounting screws. Replace screw and washer at drive yoke.
7. Reattach lower back base.
8. Reconnect meter signal, wire and power supply.
9. Reinstall cover.

## C. To Replace Piston Assembly

### 1. Follow steps A1 - A3

2. Disconnect the meter signal wire from the circuit board.
3. Remove lower back base screws and detach lower back base.
4. Remove screw and washer at piston drive yoke. Remove powerhead mounting screws. The entire powerhead assembly will now lift off easily.
5. Remove piston retaining plate screws.
6. Pull upward on end of piston yoke until assembly is out of valve.
7. Inspect the inside of the valve to make sure that there is no foreign matter that would interfere with the valve operation.
8. Install new seals and spacers.
9. Take new piston assembly and push piston into valve by means of the end plug. Twist drive yoke carefully in a clockwise direction to properly align it with drive gear. Reinstall piston retaining plate screws.

### 10. Follow steps B5 - B9

## D. To Replace Seals and Spacers

### 1. Follow steps A1 - A3.

2. Disconnect the meter signal wire from the circuit board.
3. Remove screw and washer at piston drive yoke. Remove powerhead mounting screws. The entire powerhead assembly will now lift off easily. Remove piston retaining plate screws.
4. Pull upward on end of piston rod yoke until assembly is out of valve. Remove seals and spacers. (Note: Special end spacer must be reused)
5. Lubricate new seals with silicone lubricant included in the seal and spacer kit. Make sure the special end spacer is properly seated in the valve body. Install new seals and spacers individually, pressing around the outer edge of each seal to make sure it is seated. (When all seals and spacers are seated properly, you will have a 1/4" of space between the top seal the the top of the valve body)

### 6. Follow Steps C9 - C10.

**E. To Service Injector and Screen****1. Follow steps A1-A2.**

2. Unscrew injector cover screws and remove injector cover.
3. Remove injector screen and clean or replace.
4. Remove injector and clean or replace.
5. Apply silicone lubricant to injector seal and replace cover and screws.

**F. To Replace Meter****1. Follow steps A1 - A3**

2. Unplug meter cable from front of circuit board.
3. Unscrew meter assembly nut from valve body.
4. Remove meter from valve body and clean or replace as necessary.
5. Reinstall meter, nut and cable.

**G. To Replace Brine Valve**

1. Follow Piston Replacement instructions. After the piston is removed, pull the brine valve from the valve body.
2. Inspect brine valve cavity in valve body and remove any foreign matter that would interfere with brine valve operation.
3. Apply silicone lubricant to brine valve O rings and push the new brine valve into the valve body.
4. Continue following Piston Replacement instructions to reinstall piston and powerhead

SYMPTOM	PROBABLE CAUSE	CORRECTION
<b>1. Softener Fails to Regenerate Automatically</b>	Power supply plugged into intermittent or dead power source	Connect to constant power source
	Disconnected meter cable	Reconnect cable
	Improper control valve programming	Reset program settings
	Defective power supply	Replace power supply
	Meter is dirty or defective	Clean or replace meter assembly
	Defective Drive motor	Replace motor
<b>2. Regeneration at Wrong Time</b>	Time of day improperly set, due to power failure	Reset time of day programming and install 9-volt battery.
	Regeneration time set improperly	Reset regeneration time programming
<b>3. Loss of Capacity</b>	Increased raw water hardness	Increase hardness setting or decrease days between regeneration
	Brine concentration and or / quantity	Keep brine tank full of salt at all times. Clean it yearly. Salt may be bridged. If using a salt grid plate, ensure refill water is over it.
	Resin fouling	Call dealer. Find out how to confirm it. Clean the resin and prevent future fouling.
	Poor distribution, channeling (uneven bed surface)	Call dealer. Check backwash flow. Regenerate more frequently
	Internal valve leak	Call dealer. Replace spacers, seals and / or piston
	Resin age	Call dealer. Check for resin oxidation caused by chlorine. Mushy resin.
	Resin loss	Call dealer. Check for correct bed depth. Broken distributor tube. Air or gas in bed: well gas eliminator. Loose brine line.
<b>4. Poor Water Quality</b>	Check items listed in #1, #2, and #3	
	Bypass valve open	Close bypass valve.
	Channeling	Check for too slow or high service flow. Check for media fouling.
<b>5. High Salt Usage</b>	High salt setting	Lower brine tank refill time
	Excessive water in brine tank	See symptom #7
	Constant flow through the unit	Indicates plumbing leak (e.g. toilet tank)
	Regenerating too frequently	Lower hardness setting or increase days between regeneration.
<b>6. Loss of Water Pressure</b>	Scaling / fouling of inlet pipe	Clean or replace pipeline. Pretreat to prevent.
	Fouled resin	Clean resin. Pretreat to prevent.
	Improper backwash setting	Backwash more frequently

SYMPTOM	PROBABLE CAUSE	CORRECTION
<b>7. Excessive Water in Brine Tank and / or Salty Water to Service</b>	Plugged drain line or drain line control	Check flow to drain. Clean drainline flow control button
	Dirty or damaged brine valve	Clean or replace brine valve.
	Plugged injector or screen	Clean or replace injector screen.
	Low inlet pressure	Increase pressure to allow injector to perform properly. (20 psig minimum)
	Excessive brine refill cycle time	Lower brine refill time.
<b>8. Softener Fails to Use Salt</b>	Check items listed in #1	
	Improper control valve programming	Check and reset programming
	Plugged / restrict drain line	Clean drain line and / or flow control button
	Injector and / or screen is plugged	Clean or replace injector and screen
	No water in brine tank	Check for restriction in BLFC. Ensure safety float is not stuck. Check brine tank for leaks.
	Water pressure is too low	Line pressure must be at least 20 psi.
	Brine line injects air during brine draw	Check brine line connections for air leaks
<b>9. Continuous Flow to Drain</b>	Internal control leak	Call dealer. Check piston, seals and spacers for scratches and dents.
	Foreign material in control piston and seals	Call dealer. Clean valve and replace piston and seals.
	Internal control leak	Same as above.
	Valve jammed in backwash, brine or rapid rinse position	Same as above.
	Motor stopped or jammed	Check for jammed piston. Replace piston and seals. Replace motor if motor is unresponsive.

### Control Valve Error Code Diagnosis

Under normal operating conditions, when your control valve is in the “in service” position, the display should alternate between the current time of day and the number of days remaining (for filters and time clock softeners) or gallons remaining (for metered softeners) until the next regeneration. This is the “home display.” If the valve is currently going through a regeneration cycle, the display will show the cycle step on the left side of the display and the number of minutes remaining in that step on the right side of the display. If any other information is being displayed, then the valve is

informing you of an issue. There are five error codes which could indicate an issue with the control valve. When an error is being displayed, the valve will be in a stopped position, and the buttons will not respond to being pressed. Even if the cause of the error code is corrected, the error code will not clear until the power supply has been disconnected and reconnected (this will be referred to as “cycling” the power). All error codes are displayed as the letters “Err” followed by a flashing number 2-6:

#### **Error 2 - Valve is searching for homing slot.**

Allow valve to continue running. If the homing slot is found, the valve will return to the home display, otherwise, another error code will appear.

#### **Error 3 - No encoder slots are being seen.**

This occurs when the motor is running, but the encoder is not seeing any of the slots in the encoder wheel. This can happen if the encoder has been disconnected, but most commonly occurs when debris in the valve body has stopped the piston, causing the encoder wheel to be unable to turn.

1. Check encoder connection. If the encoder is plugged in and snapped into place, skip to step #2 below. If encoder is disconnected, reconnect it and cycle power to clear the error.
2. Disconnect powerhead from valve body, cycle power to clear the error code. Manually cycle the powerhead through the regeneration cycle steps to verify that the motor can cycle properly while the powerhead is disconnected from the valve body. If the error 3 does not reappear, skip to step #3 below. If the error 3 does reappear, order a board & motor kit to replace the circuit board & motor.
3. Remove piston and seals from the valve body and inspect valve body for debris. Replace the seal & spacer kit. Inspect piston and replace piston if Teflon coating is worn

#### **Error 4 - Unable to find homing slot.**

1. Check encoder wheel for debris.
2. Cycle power. Valve should either find home or go to a different error code. If error 4 returns, replace powerhead assembly.

#### **Error 5 - Motor overload.**

This occurs when the motor current is too high. This could be caused by an issue with the motor itself, but is typically caused by friction in the valve body

1. Disconnect powerhead from valve body and cycle power to clear the error code.
2. If the error 5 returns, replace the motor. Otherwise, manually cycle the powerhead through the regeneration cycle steps to verify that the motor can cycle properly while the powerhead is disconnected from the valve body. Either way, proceed to the next step.
3. Remove piston and seals from the valve body and inspect valve body for debris. Replace the seal & spacer kit. Inspect piston and replace piston if Teflon coating is worn.

#### **Error 6 - No motor current.**

This typically occurs if the motor cable has come unplugged from the circuit board. Check that the motor cable is plugged into the circuit board and attached to the motor. If this is not the issue, the motor or circuit board may need to be replaced.

### **No Display**

If your display is blank, there is no power going to the circuit board due to one of the following factors:

- The electrical outlet is not powered or is switched off
- The power cable has come unplugged from the circuit board
- The power supply has come unplugged from your electrical outlet
- The power supply has come unplugged from the control valve
- The power supply is not working

## WATER TREATMENT EQUIPMENT

This warranty cannot be transferred - it is extended only to the original purchaser or first user of the product. By accepting and keeping this product, you agree to all of the warranty terms and limitations of liability described below.

**Important Warning:** Read carefully the Clearion Water Treatment Systems Equipment Installation, Operating and Maintenance Instructions Manual to avoid serious personal injury and property HAZARDS and to ensure safe and proper care of this product.

Model Numbers Covered:

Water Softeners, Media Filters and Upflow Filters

\*FOR AS LONG AS YOU OWN AND LIVE IN YOUR SINGLE FAMILY HOME, this warranty covers your water treatment equipment, if you are the first user of this Clearion Water Treatment Systems equipment and purchased it for single family home use - subject to all of the conditions, limitations and exclusions listed below. Purchasers who buy the Clearion Water Treatment Systems equipment for other purposes, and other component parts are subject to more limited warranties and you should read all of the terms included in this form to make sure you understand your warranty.

What is covered by this warranty?

Clearion Water Treatment Systems warrants that at the time of manufacture, the water treatment equipment shall be free from defects in material and workmanship as follows :

Product	Warranty
Residential Mineral Tank	10 Years
Proprietary Control Valves	7 Years
Other Softener / Filter Control Valves	5 Years
Brine Tank	5 Years
Residential Reverse Osmosis System	5 Years
Other Accessories and Parts	1 Year
Brine Tank Components	1 Year

\* This warranty does not include media and/or cartridge filter elements.

### Additional Terms & Conditions

What Clearion Water Treatment Systems will do if you have a covered warranty claim Clearion will at its option either make repairs to correct any defect in material or workmanship or supply and ship either new or used replacement parts or products. Clearion will not accept any claims for labor or other costs.

### Additional Exclusions and Limitations

This warranty is non-transferable and does not cover any failure or problem unless it was caused solely by a defect in material or workmanship. In addition, this warranty shall not apply :

- If the water treatment equipment is not correctly installed, operated, repaired and maintained as described in the Installation, Operating & Maintenance Instructions Manual provided with the product.
- Defects caused as a direct result of the incoming water quality
- If the tank is not the size indicated for the supply line size of

the installation, as described in the manual.

- To any failure or malfunction resulting from abuse (including freezing), improper or negligent handling, shipping (by anyone)
- If the unit has not always been operated within the factory calibrated temperature limits, and at a water pressure not exceeding 125 psi other than Clearion), storage, use, operation, accident; or alteration, lightning, flooding or other environmental conditions;
- To any failure or malfunction resulting from failure to keep the unit full of potable water, free to circulate at all times; and with the tank free of damaging water sediment or scale deposits;
- This warranty does not cover labor costs, shipping charges, service charges, delivery expenses, property damage, administrative fees or any costs incurred by the purchaser in removing or reinstalling the water treatment equipment.
- The warranty does not cover any claims submitted to Clearion more than 30 days after expiration of the applicable warranty, and does not apply unless prompt notice of any claim is given to an authorized Clearion Dealer or to Clearion or a designated contractor is provided access to the installation and to the water treatment equipment.

THESE WARRANTIES ARE GIVEN IN LIEU OF ALL OTHER EXPRESS WARRANTIES. NO Clearion REPRESENTATIVE OR ANY OTHER PARTY IS AUTHORIZED TO MAKE ANY WARRANTY OTHER THAN THOSE EXPRESSLY CONTAINED IN THIS WARRANTY AGREEMENT.

### Additional Warranty Limitations

ANY IMPLIED WARRANTIES THE PURCHASER MAY HAVE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE APPLICABLE TIME PERIODS SPECIFIED ABOVE. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

### Limitations of Remedies

The remedies contained in this warranty are the purchaser's exclusive remedies. In no circumstances will Clearion or the seller of the product be liable for more than, and purchaser-user's remedies shall not exceed, the price paid for the product. In no case shall Clearion or seller be liable for any special, incidental, contingent or consequential damages. Special, incidental, contingent and consequential damages for which Clearion is not liable include, but are not limited to, inconvenience, loss or damage to property, consequential mold damage, loss of profits, loss of savings or revenue, loss of use of the products or any associated equipment, facilities, buildings or services, downtime, and the claims of third parties including customers. Some states do not allow the exclusion or the limitation of incidental or consequential damages, so the above limitations or exclusion may not apply to you.

What to do if you have a problem covered by this warranty

Any warranty coverage must be authorized by Clearion. Contact the person from whom you purchased the product, who must receive authorization from a Clearion Dealer .

If your product is new and not used and you wish to return it, contact your Clearion Dealer. 0725TV

**Clearion Water**

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